



**QUALITY... PLAIN & SIMPLE®**

**1964 - 1970 Mustang Brake & Clutch Pad Installation Instructions**

**General Installation Notes:**

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Refer to Fig. 1 for the component names.

**Step 1:** Remove the rubber cover from the stock brake or clutch pedal. Clean the stock steel pedal pad to remove any rubber or glue residue. **Fig. 2**

**Step 2:** Remove the two outer rubber inserts from the Lokar pedal pad by pushing through the holes on the back side of the Lokar pedal pad with a blunt object. The other rubber inserts are glued in. Do not use any sharp objects on the front of the Lokar pedal pad as this may scratch or damage the aluminum.

Position the Lokar pedal pad on the stock steel pedal pad. Make sure the Lokar pedal pad is seated so the lip on the back side of the Lokar pedal pad is even all the way around the stock steel pedal pad.

**Note:** Due to the variations in stock steel pedal pads, some may have a thicker rolled edge than others. This is normal.

**Step 3:** Mark the location of the holes in the Lokar pedal pad onto the steel pedal pad. Lokar recommends using a 3/16" transfer punch if possible. A center punch may be used, but the marks must be centered in the holes on the Lokar pedal pad. **Fig. 3**

**Step 4:** Double check your marks to make sure they are centered. Remove the Lokar pedal pad and drill the holes in the stock steel pedal pad using a 3/16" drill bit. **Fig. 4** Deburr the holes.

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**Fig. 1**



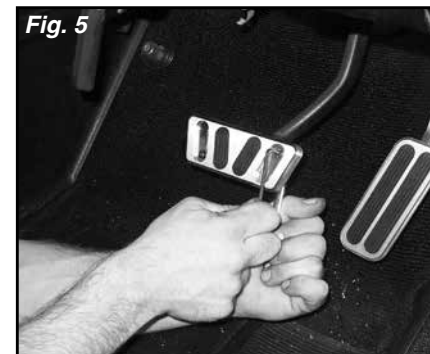
**Fig. 2**



**Fig. 3**



**Fig. 4**



**Fig. 5**



**Fig. 6**

**Step 5:** Place the Lokar pedal pad back onto the stock steel pedal pad and use the supplied #10-32 x 5/8" flat head screws and nylock nuts to attach it. Tighten the screws evenly so that the Lokar pedal pad will stay squarely seated against the stock steel pedal pad. Do not overtighten the screws. **Fig. 5**

**Step 6:** Attach the rubber inserts removed in **Step 2** into the Lokar pedal pad using the adhesive supplied in the kit.

**Note:** Read the adhesive manufacturer's instructions for proper application. If excess adhesive gets on the aluminum, clean it off with acetone before it dries. Apply a small amount of adhesive in the recess on the aluminum part of the Lokar pedal pad only. Place the rubber insert into the recess in the Lokar pedal pad and apply pressure to the rubber insert for 60 seconds.

See **Fig. 6** for a completed installation.

**Adhesive Systems, Inc. Disclosure Statement For RP1500 Adhesive**

**Hazards Identification:** Irritant. Irritating to eyes, skin, and respiratory system. Cyanoacrylate. Danger. Bonds skin and eyes in seconds.

**Ingredients:** Ethyl Cyanoacrylate

**Symptoms of Exposure:** Vapor irritating to eyes and breathing. Prolonged exposure may lead to non-allergic asthma.

**First Aid Measures:** **Ingestion:** Ingestion not likely due to polymerization.

**Inhalation:** Remove to fresh air. If symptoms continue, seek medical advice.

**Skin Contact:** Soak in warm soapy water.

**Eye Contact:** Flush with water, seek medical attention.

**KEEP OUT OF REACH OF CHILDREN**

**Additional Product Safety and Health Information Source:**

Material Safety Data Sheet (MSDS RP, SI, FS, HT, & MG Series Cyanoacrylate Adhesive) or 1-800-255-3924