



QUALITY... PLAIN & SIMPLE®

## 1967-1972 Chevrolet & GMC C-10 Brake & Clutch Pedals Installation Instructions

### General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Make sure the engine, transmission, body and frame are properly grounded. We recommend using anti-seize lubricant on all aluminum threads.

# 1967-1972 Chevrolet & GMC C-10 Brake & Clutch Pedals Installation Instructions

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### Brake Pedal:

Refer to Fig. 1 for the component names.

**Step 1:** Remove the existing pedal(s) following the steps outlined in the factory service manual for your particular model of truck.

**Step 2:** Test-fit the original brake pedal support sleeve into the new Lokar Brake Pedal before attempting installation. Due to manufacturing tolerances and possible differences between OE and replacement parts, some brake pedal support sleeves may be too tight. If the brake pedal support sleeve does not fit or will not turn freely inside the new Lokar Brake Pedal, call Lokar at 1-877-469-7440 for assistance.

**Step 3:** Lubricate the original brake pedal support sleeve with a thin film of lightweight oil. Insert the left end of the brake pedal support sleeve (not included) into the right side of the pedal hanger bracket.

**Step 3 (contd.):** Install the 1/2" Delrin® spacer onto the support sleeve. Then, install the new Lokar Brake Pedal, and then, the 2-13/16" Delrin® spacer. Slide the left hand end of the brake pedal support sleeve through the left side of the pedal hanger bracket.

**Step 4:** Reinstall the original bolt and nut (not included) that retains the brake pedal support sleeve to the right hand side of the pedal hanger bracket.

**Step 5:** Install the brake pedal rod end bushing onto the 3/8"-24 x 1-3/4" hex head bolt, with the shoulder on the bushing against the bolt head. Insert the bolt and bushing through the brake pedal pushrod and the Brake Pedal, and install the 3/8" AN washer and nylock nut. **Fig. 2**

**Step 6:** Connect the original brake pedal return spring (not included) to the hole at the top of the brake light switch tab. Adjust the brake light switch.

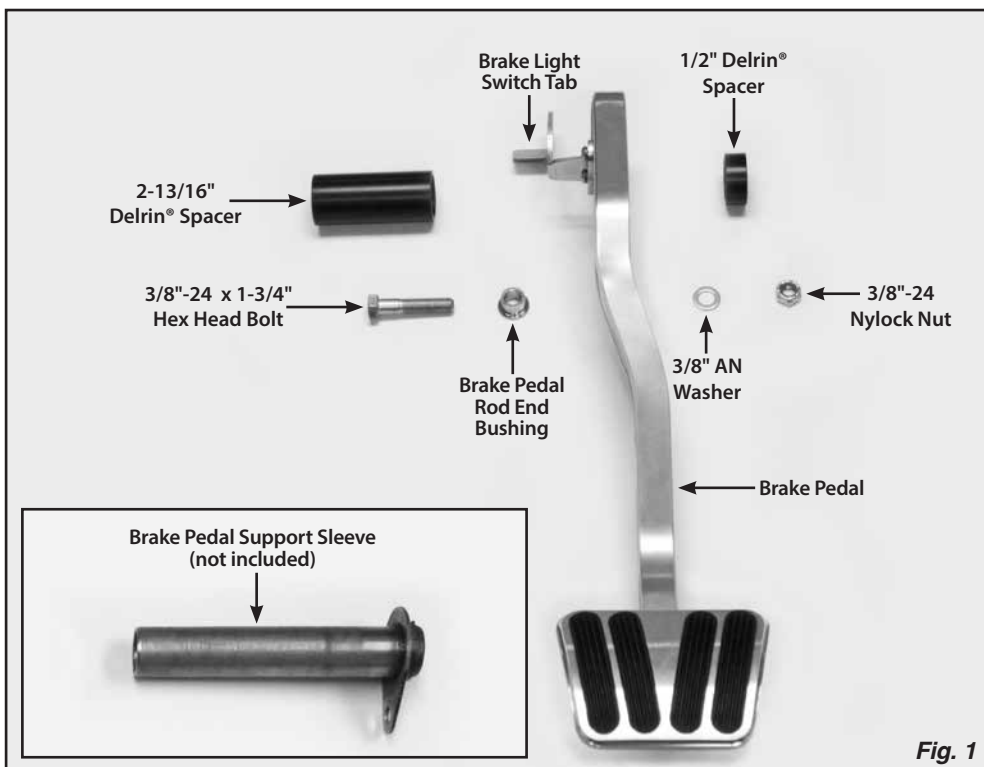


Fig. 1

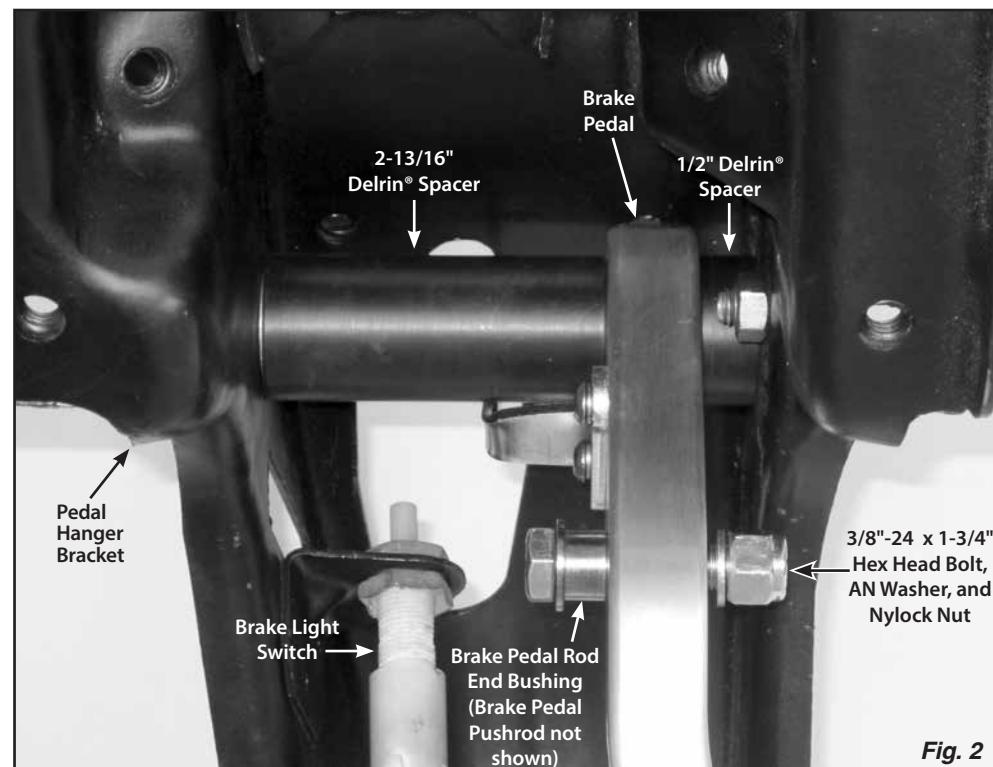


Fig. 2

**Clutch Pedal:**

Refer to Fig. 3 for the component names.

- Step 1:** Install the Brake Pedal first, following the instructions on the first page.
- Step 2:** The Clutch Pedal Kit is shipped partially assembled, and must be disassembled for installation. Remove the 1/4"-20 x 1/2" flat head bolts and aluminum end washers from each end of the splined shaft. Slide the Clutch Pedal off of the splined shaft. Loosen the 1/4"-20 x 7/8" socket head bolt in the clutch rod lever, and slide the clutch rod lever off of the splined shaft.
- Step 3:** Coat the inside and outside surfaces of the nylon bushings with a light coat of grease. Slide the nylon bushings into both ends of the brake pedal support sleeve. Insert the splined shaft into the brake pedal support sleeve, and push it through so that the ends are protruding from both sides of the pedal hanger bracket.
- Step 4:** Install the Clutch Pedal onto the left hand end of the splined shaft. Install the 1/4"-20 x 1/2" flat head bolt and the aluminum end washer onto the left hand end of the splined shaft. Connect one end of the return spring to the hole at the very top of the Clutch Pedal, and connect the other end to the hole in the pedal hanger bracket near the firewall. **Fig. 4**
- Step 5:** Connect the clutch rod lever to the original clutch pushrod (not included), and install it onto the right hand end of the splined shaft. Install the 1/4"-20 x 1/2" flat head bolt and aluminum end washer onto the right hand end of the splined shaft. Tighten the 1/4"-20 x 7/8" socket head bolt in the clutch rod lever to clamp it into place. **Fig. 5**
- Step 6:** Adjust the clutch linkage, following the procedure in the factory service manual for your particular model of truck. There should be approximately 1" of pedal free travel (measured at the clutch pedal pad) before the release bearing contacts the pressure plate fingers. It may be necessary to reposition the Clutch Pedal or the clutch rod lever on the splined shaft in order to get the clutch linkage adjusted correctly.

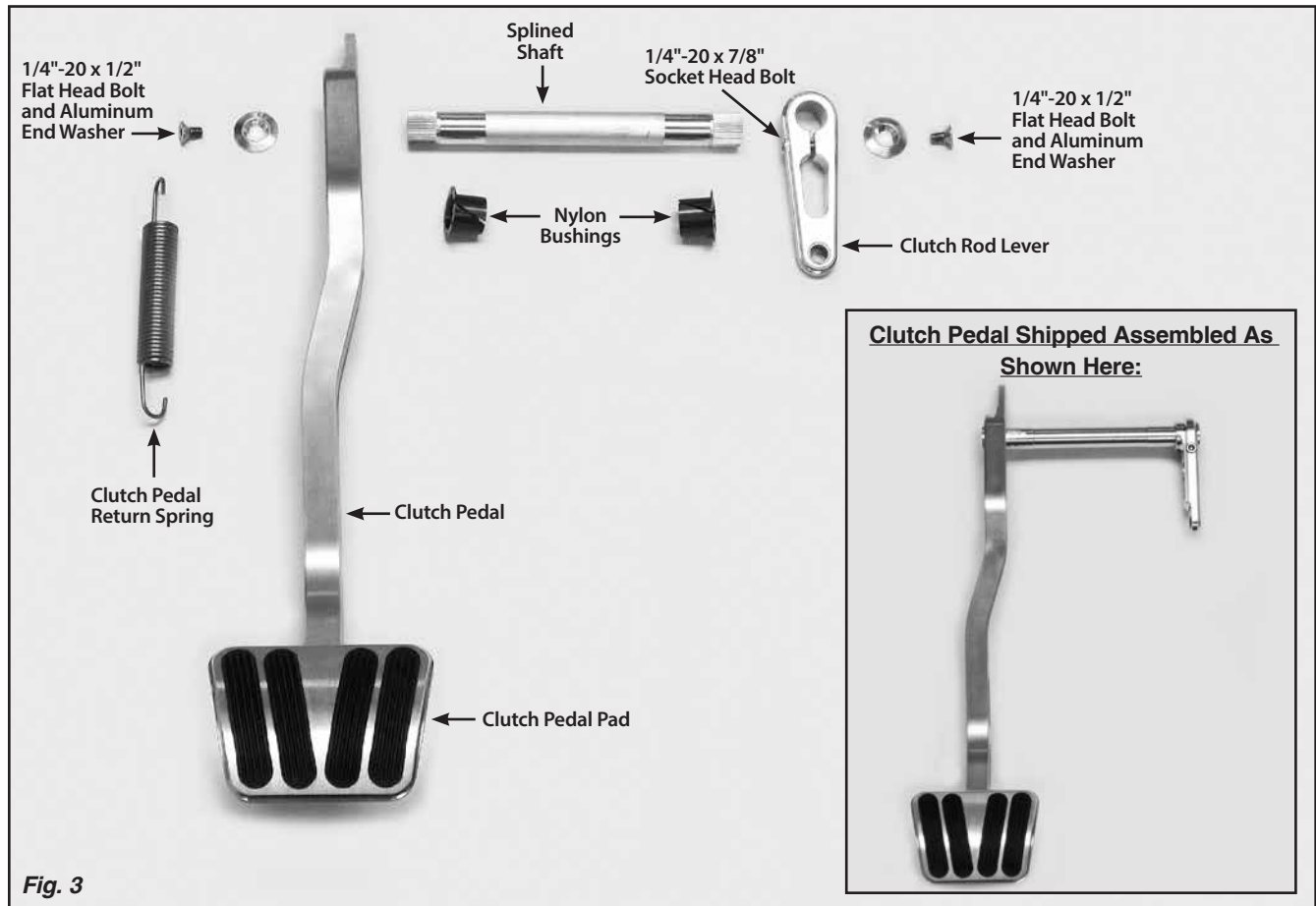


Fig. 3

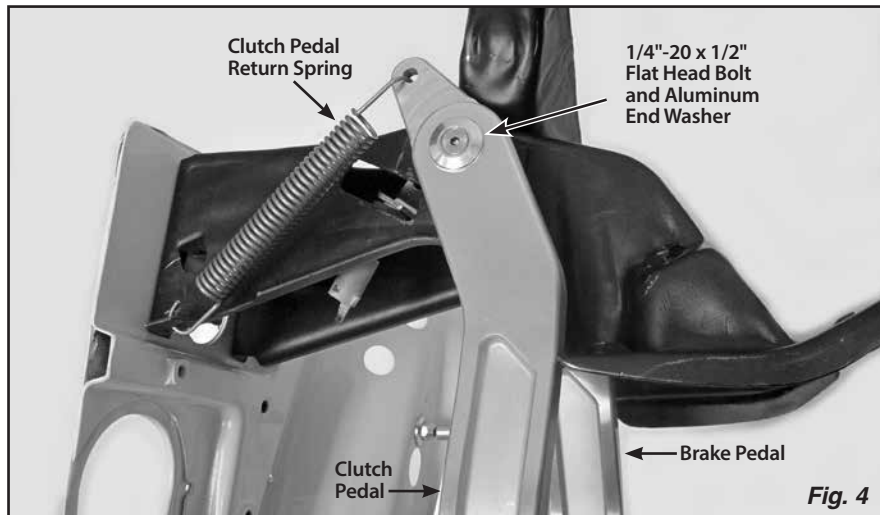


Fig. 4

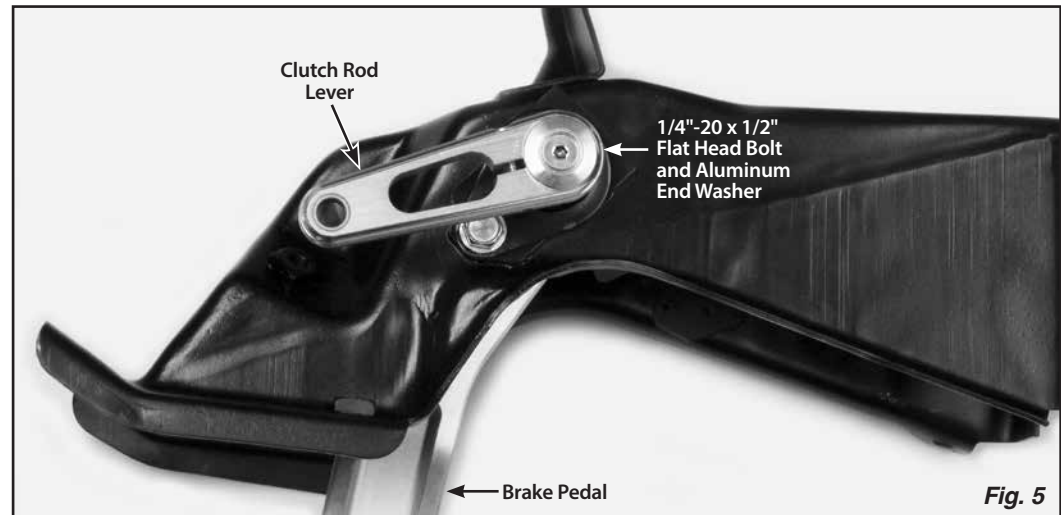


Fig. 5