

General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Make sure the engine, transmission, body and frame are properly grounded.

This Instrument Bezel is designed to be a direct fit for 1967-1972 GM trucks. It can be used with the original instrument cluster or with a direct fit aftermarket instrument cluster.

It may be easier to remove the instrument cluster and bezel assembly if you lower the steering column first.

Step 1: Remove the dash knobs from the headlight switch, windshield wiper/washer switch, and choke cable (if equipped). There is a spring-loaded button on top of the OE headlight switch that must be depressed in order to remove the headlight knob and shaft.

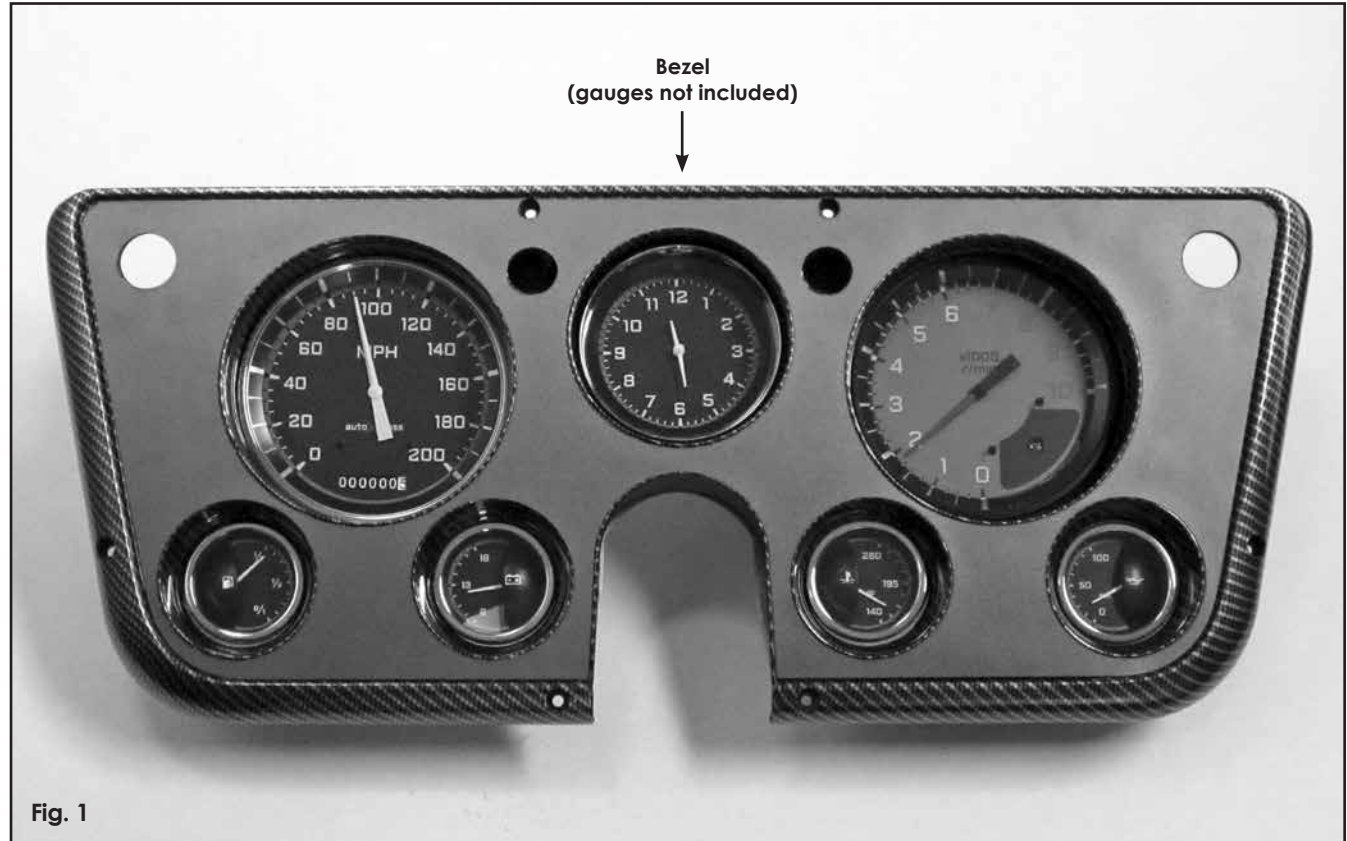
Remove the dash knob bezels. Remove the six bezel mounting screws, and save them to use with the new Bezel. Tilt the instrument cluster and bezel assembly outwards at the top, and disconnect the wiring harness, the speedometer cable, and the oil pressure line from the instrument cluster. Remove the original instrument cluster and bezel assembly from the dash. Consult a Factory Service Manual if additional guidance is needed in removing the instrument cluster and bezel assembly.

Step 2: Remove the eight screws that attach the instrument cluster to the original bezel, and save them to use with the new Bezel. If you are going to use any other parts from your original instrument cluster, remove the instrument cluster from your original bezel. Disassemble the instrument cluster as needed to remove any parts you will be using with the new Bezel.

If your truck has a choke cable, drill the appropriate size hole in the new Bezel for the choke cable.

Step 3: If you are using an original style instrument cluster, install the instrument lens (not included) into the new Bezel. Make sure that there are no fingerprints, dirt, or other debris on the inside of the instrument lens.

Make sure that the tubes and lenses for the high beam indicator and turn signals are in place on the instrument cluster. Install the instrument cluster into the bezel, using the original screws.



Step 3 continued: If you are using an aftermarket instrument cluster, install the instrument cluster into the new Bezel following the installation instructions from the instrument cluster manufacturer. If new screws did not come with the aftermarket instrument cluster, use the original instrument cluster screws for installation.

Step 4: Position the instrument cluster and Bezel in front of the opening in the dash. Connect the wiring harness, the speedometer cable (if applicable), and the oil pressure line to the instrument cluster now.

Step 5: Install the Bezel and instrument cluster assembly in the dash, using the original bezel mounting screws.

Step 6: Install the dash knob bezels for the headlight switch, the windshield wiper/washer switch, and the choke cable (if equipped). Then, install the dash knobs.

**CLAYTON
MACHINE
WORKS**

**1967-72 GM Truck
Instrument Bezel
Installation
Instructions**



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