

CLAYTON MACHINE WORKS

Interior Trim Installation Instructions



865 - 824 - 9778

tech@claytonmachine.com • www.claytonmachine.com

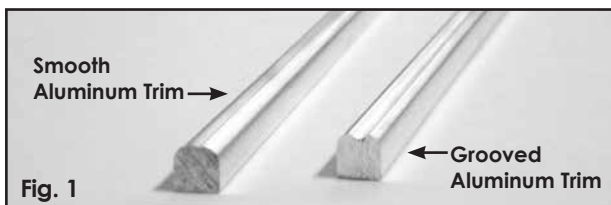
General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

We recommend using anti-seize lubricant on all aluminum threads.

- Step 1:** Remove any necessary existing parts before beginning the installation.
- Step 2:** Mark the trim approximately every 3" - 4" on the back. **Fig. 2** Using a 3/32" drill bit, carefully drill a hole at each of the marks. **Fig. 3** Be careful to only drill approximately halfway through the trim (1/8" deep or so).
- Step 3:** If desired, polish the trim now.
- Step 4:** Slowly and carefully bend the trim piece into the desired shape, test fitting as you go.
- Step 5:** Once you have the trim piece bent to shape, trim any excess length off of the end(s) of the trim piece (if necessary). You may wish to round off or taper the end(s) of the trim piece, depending on your application.
- Step 6:** Select #4 sheet metal screws (not included) to fasten the trim piece to the interior panel. The length of the screws will be determined by the thickness of your interior panel. You may need to grind the point off of the screws to ensure that the screws do not bottom out before the threads fully engage. **Fig. 4**
- Step 7:** Place the trim into position and install with the #4 sheet metal screws.



Interior Trim Installation Instructions

