

# CLAYTON MACHINE WORKS

## Exterior Trim Installation Instructions



865 - 824 - 9778

tech@claytonmachine.com • www.claytonmachine.com

### General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

We recommend using anti-seize lubricant on all aluminum threads.

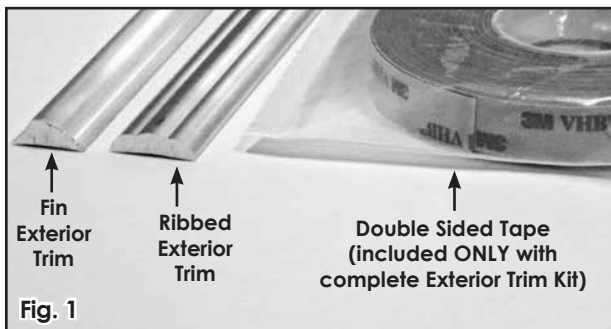
**Step 1:** Remove any necessary existing parts before beginning the installation.

**Step 2:** Determine the best way to mount the trim piece for your particular application. The trim piece can be glued in with any number of different adhesives (not included), mounted with double-sided tape (included in complete Exterior Trim Kit only), or you may drill 3/32" diameter holes approximately every 3" - 4" inches on the back side of the trim and install it with #4 sheet metal screws (not included).

If you will be using screws, mark and drill those holes in the trim now. Be careful to only drill approximately halfway through the trim (1/8" deep or so). **Fig. 2**

**Step 3:** If you are going to be polishing the trim, do so now.

**Step 4:** Slowly and carefully bend the trim piece into the desired shape, test fitting as you go.



## Exterior Trim Installation Instructions

**Step 5:** Once you have the trim piece bent to shape, trim any excess length off of the end(s) of the trim piece (if necessary). You may wish to round off or taper the end(s) of the trim piece, depending on your application.

**Step 6:** If you are using:

**Adhesive or Double Sided Tape:** Apply the adhesive or double sided tape and carefully install the trim.

**Sheet Metal Screws:** Select the correct length #4 sheet metal screws (not included) for your particular application. The length of the screws will be determined by the thickness of your body panel. You will likely need to grind the point off of the screws to ensure that the screws do not bottom out before the threads fully engage. **Fig. 3**

Measure, mark and drill 1/8" diameter holes in your body panel to match the holes in the trim. Place the trim into position and install with the #4 sheet metal screws.

