



QUALITY... PLAIN & SIMPLE®

## Curved Aluminum Brake & Clutch Pedal Pad Cover Installation Instructions

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### General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels. Do not attempt to install this product while the engine is running.

Refer to Fig. 1 for the component names.

**Step 1:** Remove the stock rubber cover from the clutch or brake pedal. Clean the original steel pedal pad to remove any rubber or glue residue. Fig. 2

**Step 2:** Remove the two outer rubber inserts from the Lokar aluminum cover by pushing through the holes on the back side of the cover with a blunt object. Fig. 3 The other rubber insert(s) are glued in. Do not use any sharp objects on the front of the cover as this may scratch or damage the aluminum. Position the Lokar aluminum cover on the stock steel clutch or brake pedal pad. Make sure the aluminum cover is seated so the lip on the back side of the Lokar aluminum cover is even all the way around the steel pedal pad.

**Note:** Due to the variations in stock brake pedal pads, some stock steel pedal pads may have a thicker rolled edge than others. This is normal.

**Step 3:** Each Lokar aluminum cover has four mounting holes in order to accommodate several applications. Typically only two mounting holes are used on an installation. Choose two or more mounting holes that will not interfere with the pedal arm. If only using two holes, make sure that they are diagonal from each other. We recommend using a 3/16" transfer punch to accurately mark the holes. The marks must be centered in the holes on the Lokar aluminum cover. Fig. 4

**Step 4:** Double check the marks to be sure they are centered and correct. Remove the Lokar aluminum cover and drill the steel pedal pad using an 11/64" drill bit. Deburr the holes.

**Step 5:** Place the Lokar aluminum cover back onto the original steel pedal pad and use the supplied #8-32 countersunk screws and nylock nuts to attach it. Tighten the screws evenly so that the Lokar aluminum cover will stay squarely seated against the stock steel pedal pad. Do not over tighten the screws. Fig. 5

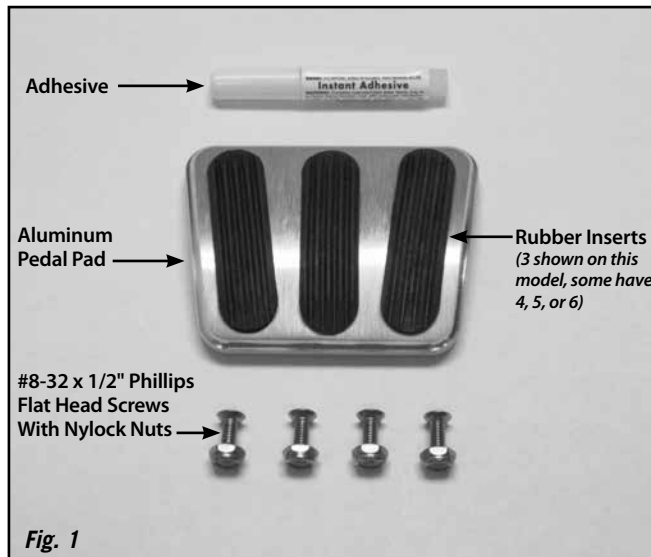


Fig. 1

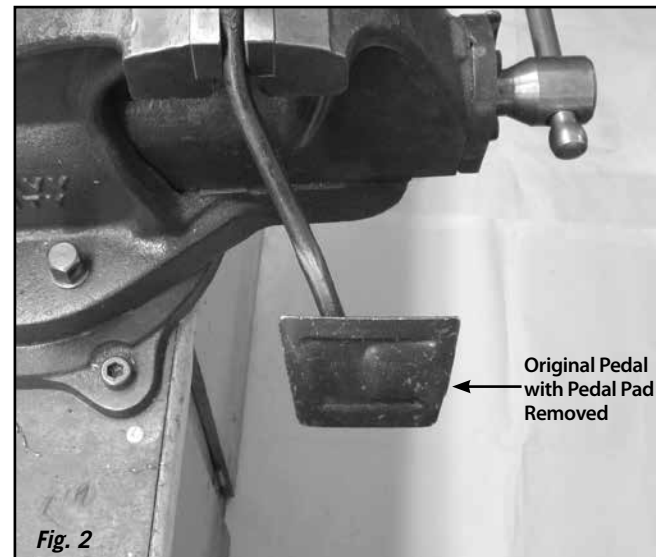


Fig. 2

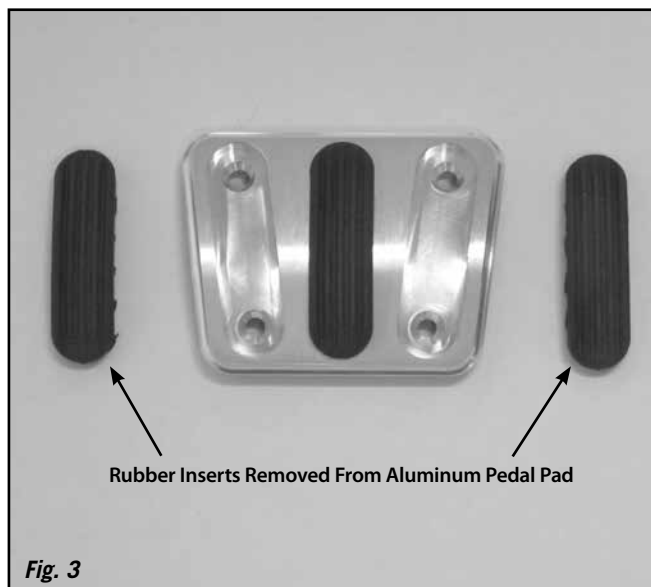


Fig. 3



Fig. 4

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**Step 6:** Attach the rubber inserts removed in **Step 2** into the Lokar aluminum cover using the adhesive supplied in the kit.

**Note:** Read the adhesive manufacturer's instructions for proper application. If excess adhesive gets on the aluminum, clean it off with acetone before it dries. Apply a small amount of adhesive on the aluminum pad only. Insert the rubber pad into the recess in the pedal pad and apply pressure to the pad for 60 seconds.

See **Fig. 6** for a completed installation.

**Hazards Identification:** Irritant. Irritating to eyes, skin, and respiratory system. Cyanoacrylate. Danger. Bonds skin and eyes in seconds.

**Ingredients:** Ethyl Cyanoacrylate

**Symptoms of Exposure:** Vapor irritating to eyes and breathing. Prolonged exposure may lead to non-allergic asthma.

**First Aid Measures: Ingestion:** Ingestion not likely due to polymerization.

**Inhalation:** Remove to fresh air. If symptoms continue, seek medical advice.

**Skin Contact:** Soak in warm soapy water.

**Eye Contact:** Flush with water, seek medical attention.

**KEEP OUT OF REACH OF CHILDREN**

**Additional Product Safety and Health Information Source:**

Material Safety Data Sheet (MSDS RP, SI, FS, HT, & MG Series Cyanoacrylate Adhesive) or 1-800-255-3924

