



QUALITY... PLAIN & SIMPLE®

LED Dash Indicator Bezel

GM TH-350, TH-400, 200-4R, 700-R4, 4L60, Ford C-4/C-6, Ford AOD, Chrysler 727/518/904

LED Dash Indicator Bezel Installation Instructions

GM TH-350, TH-400, 200-4R, 700-R4, 4L60, Ford C-4/C-6, Ford AOD, Chrysler 727/518/904

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General Installation Notes:

Please read instructions completely before beginning installation. If you have any questions please call.

Kit allows adjustment up to 1/8" thick dash. Some fiberglass dashes may require modification on back surface.

Shift pattern is displayed only after kit is wired and indicator is engaged.

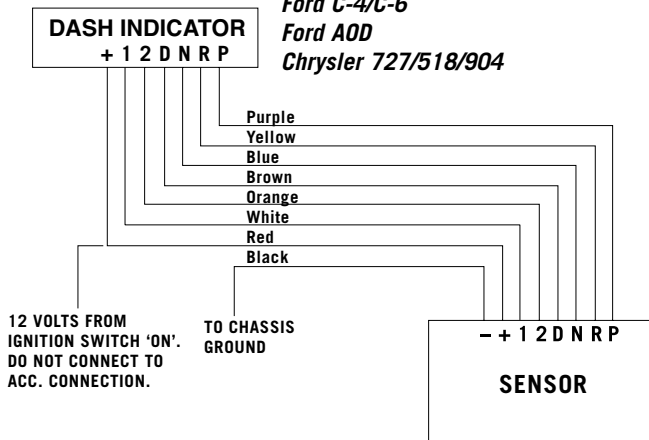
LED Dash Indicator Bezel Installation

Step 1: When installing aluminum bezel, route cable away from sharp edges.

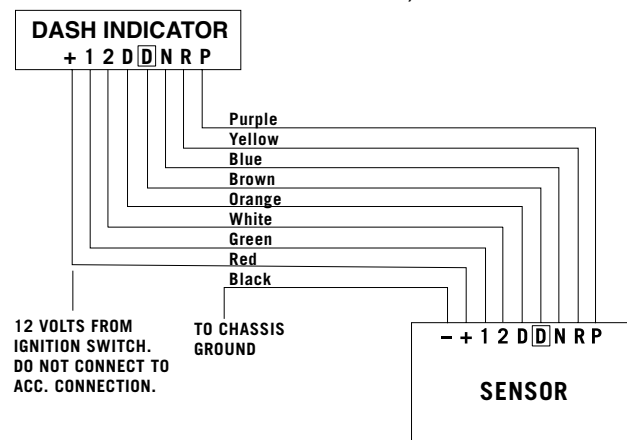
Step 2: Use the drilling template for cutting opening in dash. Can be used for either horizontal or vertical applications. Place template at desired location on dash. Centerpunch two marked locations. Drill both holes using 1/8" drill bit. Then drill holes to the maximum of 5/8" diameter. Drill in small steps. Cut out remaining material between drilled holes.
Do Not Oversize Opening!

Step 3: Check dash thickness for proper fit and make necessary modifications to dash before inserting bezel.

GM TH-350 & TH-400
Ford C-4/C-6
Ford AOD
Chrysler 727/518/904



GM 200-4R, 700-R4 & 4L60



Step 4: Remove dash brackets and 6/32 bolt from bezel using 1/4" socket or wrench. Insert bezel into dash, feeding cable through opening first. Purple wire represents PARK; be sure purple wire is placed for proper shift pattern direction. Push aluminum bezel into place and reinstall dash brackets and bolts.

Apply pressure against bezel while tightening bolts to assure a snug installation.

Step 5: Use appropriate transmission wiring diagram to wire LED Indicator to control module.
(See above diagrams)

Drilling Template

