

# CLAYTON MACHINE WORKS

## AC Vent Installation Instructions



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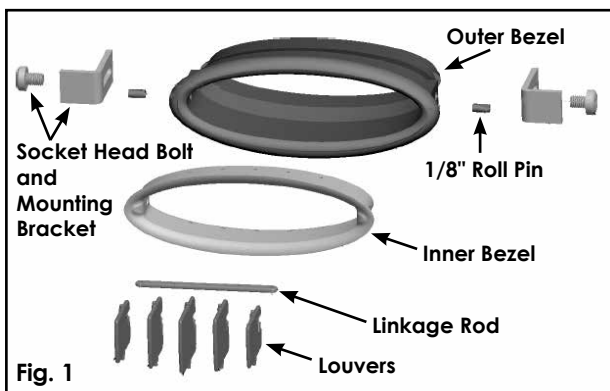
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### General Installation Notes:

Please read these instructions completely before beginning the installation. If you have any questions, please call.

Before beginning the installation, disconnect the negative battery cable and use wheel chocks to block the vehicle's wheels.

Refer to Fig. 1 and Fig. 2 for the component names.



If you do not need to disassemble the AC Vent for painting, **skip to Page 2.**

### To Remove The Outer Bezel For Painting:

**Step 1:** Remove the mounting brackets from the AC Vent.

**Step 2:** Use a punch to remove each of the 1/8" roll pins.

**Step 3:** Slide the inner bezel out of the outer bezel.

**Step 4:** To reassemble after painting, slide the inner bezel into the outer bezel and align the roll pin holes. Reinstall the 1/8" roll pins so that the outer end of each roll pin is flush with the surface of the outer bezel.

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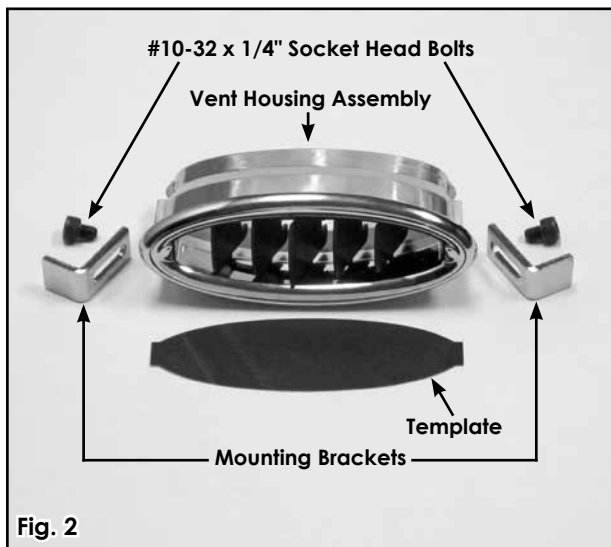


Fig. 2

### To Install The AC Vent:

- Step 1:** Determine the location of each AC Vent that will be installed. Verify that there is a path for the air conditioning hose (not included) to get there. Also, make sure that there is nothing behind the panel you are mounting the AC Vent in that will interfere with the location you have chosen.
- Step 2:** Trace the provided template onto the mounting panel. Using a cutting tool that is suitable for the panel material, cut out the area you traced onto the panel.
- Step 3:** Remove the #10-32 x 1/4" socket head bolts and the mounting brackets from the vent housing assembly. Place the vent housing assembly into the hole you just cut. Reinstall the mounting brackets and socket head bolts to hold the vent housing assembly in place.
- Step 4:** Squeeze the air conditioning hose into an oblong shape, approximately the shape of the vent housing assembly. Slide the air conditioning hose onto the back side of the vent housing assembly. If needed, use a zip tie (not included) to clamp the air conditioning hose onto the vent housing assembly.